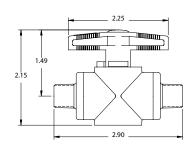


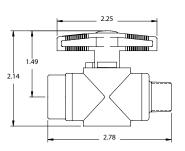
### THE SPECIALTY MFG. CO.

5858 Centerville Road • St. Paul, MN 55127-6804 Tel: (651) 653-0599 • Fax: (651) 653-0989 www.specialtymfg.com • e-mail: info@specialtymfg.com

# **628 SERIES BALL VALVE**







## **Design Considerations**

The 628 Series Two-Way Trunnion Ball Valve design promotes multiple configurations to fit the exact end use application. The T-Handle and Ball are one piece extending through the valve body and sealed on the top and bottom. The colored handle center indicates the seal material. Black = Buna-N, Red = EP, Blue = Fluoroelastomer (Viton®) PVC with Buna-N or Ethylene Propylene seals is NSF Standard 42 Certified.

Maximum Operating Pressure — 125 psi Maximum Operating Temperature — 140°F Ball Through Hole Diameter — .375

### **Options**

Material Options Body, Handle and Ball - Gray PVC (Standard)

Seal Options Buna-N, Ethylene Propylene, Fluoroelastomer (Viton®)

**End Options** 1/4, 3/8 Male and Female NPT

#### **Example of How To Order**

Body MaterialInlet EndOutlet EndSealPVC1/4 MNPT1/4 FNPTBuna-N

#### SMC Part Number: PVC 628-4M4F-B

The handle will lie over the open port when the valve is in the Full Open position. SMC Part Numbers are a description of the valve as read left to right, Inlet to Outlet to Outlet.

Example: PVC 628-4M4F-B = 1/4 MNPT Inlet x 1/4 FNPT Outlet

SMC will quote alternate materials or customize our standard products when quantities ensure competitive pricing.