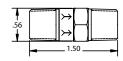


THE SPECIALTY MFG. CO.

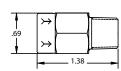
5858 Centerville Road • St. Paul, MN 55127-6804 Tel: (651) 653-0599 • Fax: (651) 653-0989 www.specialtymfg.com • e-mail: info@specialtymfg.com

410 SERIES CHECK VALVE

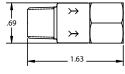




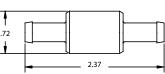












Design Considerations

The 410 Series Piston Check Valve incorporates a piston with an embedded o-ring that seals on the seat. Pressure in the flow direction moves the piston and seal off the seat and exposes the cross holes in the piston. The 410 Series Check Valve maximum operating pressure of 500 psi covers a wide range of air and fluid applications. The 410 Check is a compact design and has a positive seal at very low back pressure or slight vacuum. UL / UR configurations are available and rated to 500 psi.

Maximum Operating Pressure — 500 psi Maximum Operating Temperature — 180°F Seat Area Open Diameter — .203

Options

Material Options Brass Body and Piston, Beryllium Copper Retainer

316 Stainless Body and Piston, 15-7 Stainless Retainer

Seal Options Buna-N, Ethylene Propylene, Fluoroelastomer (Viton®)

Neoprene, AFLAS, Perfluoro Elastomer

Brass End Options 1/4 MNPT Inlet x 1/4 MNPT Outlet 1/4 FNPT Inlet x 1/4 MNPT Outlet

1/4 MNPT Inlet x 1/4 FNPT Outlet 5/16 Hose Barb x 5/16 Hose Barb

Stainless End Options 1/4 MNPT Inlet x 1/4 MNPT Outlet 1/4 FNPT Inlet x 1/4 MNPT Outlet

1/4 MNPT Inlet x 1/4 FNPT Outlet

Cracking Pressure 302 Stainless Spring - 1 psi (Standard), 1/3, 3, 5, 10, 20, 25 psi, No Spring

Hastelloy Spring - 1, 3, 5, 15, 25 psi

Plating Options No Plating (Standard), Electroless Nickel

Body Material	Inlet End	Outlet End	Seal	Spring 3 psi, Hastelloy	Plating
Stainless	1/4 FNPT	1/4 MNPT	Viton®		None

The flow arrow on the body will point from Inlet to Outlet. SMC Part Numbers are a description of the valve as read left to right, Inlet to Outlet.

Example: CHK SST 410-4F4M-F,3#, HAST = 1/4 FNPT Inlet x 1/4 MNPT Outlet